Date: Tuesday, 11/6/2007 1:38:12 PM
User: Kim Johnston

Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 02.750 SUPPORT
Job Number	: 35579 - 1		
Estimate Number	: 10829		
P.O. Number	:	Part Number	: D28931
This Issue	: 11/6/2007 S.O. No. :	Drawing Number	: D2893 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 33560	Material	:
Written By	:	Due Date	: 12/13/2007 Qty: 20 Um: Each
Checked & Approved By	: 07/11/07		

Comment : Est: C 02.11.26 Reformat; Added P/O KJ
est D 06.04.19 removed alodine EC
Est Rev:E Added priming as per Rev B 07-04-30 JLM

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 4996 C 07/11/07 (20)
Description: D6104-005
Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104
Material release note required.
4.00 DIA

2.0	D6104005	17-4 SS Roundbar 4.00"OD

Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
Support

08-04-08

3.0	PACKAGING 1	PACKAGING RESOURCE #1

QC#6 07/11/06 (20)

Comment: PACKAGING RESOURCE #1
Recieive & Inspect for Transit Damage
Ensure Material Release Note is attached

(20)

4.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE

Comment: MORI SEIKI CNC LATHE LARGE
Turn blank for Haas as per Folio FA081

07.12.11 (19)

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.12.14	4						

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes (No) **DQA:** ☐ **Date:** 08/08/08

QA: N/C Closed: _____ **Date:** _____

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.04	4.0	1 BLANK SCRAPED DUE TO NEW PROGRAM.	DSIGILL2	SCRAP BLANK.	07.12.14.	08/01/07	DSIGILL2	07.12.19
		1 PART SCRAP. WHILE BUFFING TO REMOVE TOOLING MARKS ON SURFACE. MADE PART TOO THIN → .132 → .130. R.C.S HUMAN ERROR	DSIGILL2	+ 1 PART ONLY SCRAP. DESTROY D2893-1 + NO REPLACE	07.12.18	08/01/07	DSIGILL2	07.12.19

NOTE: Date & initial all entries

Date: Tuesday, 11/6/2007 1:38:12 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 02.750 SUPPORT

Job Number: 35579 **Part Number:** D28931

Job Number:

Seq. #:	Machine Or Operation:	Description :
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	07.12.14
6.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
	Comment: ~~BAND SAW~~ HAAS Machine as per Folio FA081 Tumble & Deburr	PTJ SA/mk 08/01/06 (15)
7.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT ALL DIM TO DIM SHEET	SA/mk 08/01/06 (15)
8.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	RF 08/01/08
9.0	POWDER COATING	POWDER COATING
	Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 Mask Inside Bore for Primming	M1063791 YH 08-01-14 (15)
10.0	SPRAY PAINTING	SPRAY PAINTING
	Comment: SPRAY PAINTING Prime inside surface as per Dwg D2893 and QSI 005 4.3.	RT 08 02 - 04 (15)
11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT	RT 08-02-05 (15) ~30 pcs
12.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: X TUBE PAINT + ASSY	RT 08-02-05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.01.02	6.0	1 Plant. had a ~~chip~~ inner corner taken down by the tool. 0.030"; R.C: Tool went down too far.	08.01.02 PC QSI 642	buff & tape to remove mark. 1 plant only Acceptable THIS IS COSMETIC ISSUE ONLY	08/01/02	08.01.02	08.01.02 PC QSI 642	08.01.02.

NOTE: Date & initial all entries

Date: Tuesday, 11/6/2007 1:38:12 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 02.750 SUPPORT

Job Number: 35579 **Part Number:** D28931

Job Number:

Seq. #:	Machine Or Operation:	Description :
13.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

min 2008/2/06 (30)

W

(30) D 08/02/08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35579
Description: Ø2.750 Support	Part Number:	D2893-1
Inspection Dwg: D2893 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2893 Rev B / DSK078 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	17	~~2~~18	~~3~~19	4	By	Date
Lathe Section									
A	2.707	2.712		2.711	2.710	2.711			
B	4.946	4.966		4.958	4.956	4.956			
C	3.064	3.084		3.076	3.076	3.076			
D	0.718	0.738		.722	.723	.723			
E	0.090	0.110		.103	.103	.103			
F	2.934	2.954		2.945	2.945	2.945			
G	2.166	2.186		2.170	2.171	2.171			
H	3.890	3.910		3.903	2.903	2.903			
I	0.914	0.934		.930	.930	.930			
J	0.022	0.042		.032	.032	.032			
K	0.109	0.129		.116	.116	.116			
L									
HAAS Section									
AA	2.985	3.005		2.989	2.991	2.990			
AB	0.440	0.460		.450	.450	.450			
AC	0.125	0.160		.152	.147	.140			
AD	0.040	0.060		.041	.047	.040			
AE	0.188	0.193		.188	.188	.188			
AF	0.125	0.160		.140	.143	.140			
AG	0.140	0.160		.151	.144	.143			
AH	1.360	1.400		1.364	1.370	1.361			
AI	0.040	0.060		.053	.053	.053			
AJ	1.190	1.230		1.215	1.215	1.210			
AK	0.010	0.020		.015	.015	.015			
AL	0.053	0.073		.063	.065	.063			
AM	0.240	0.260		.250	.250	.250			
AN	2.518	2.538		2.530	2.530	2.530			
AO	84.39	90.39		87.39	87.39	87.39			
AP	0.261	0.266		.260	.260	.261			
AQ	0.053	0.073		.063	.063	.063			
AR									
AS									
Accept/Reject									

Measured by:	
Date:	28/01/04

Audited by	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	07.05.08	Dimension AP revised	KJ/JLM	

DART AEROSPACE LTD	Work Order:	35579
Description: Ø2.750 Support	Part Number:	D2893-1
Inspection Dwg: D2893 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2893 Rev B / DSK078 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	13	14	15	16	By	Date
Lathe Section									
A	2.707	2.712	2.711	2.712	2.710	2.711	2.710		
B	4.946	4.966	4.952	4.955	4.958	4.956	4.956		
C	3.064	3.084	3.075	3.075	3.075	3.075	3.075		
D	0.718	0.738	.723	.723	.723	.723	.723		
E	0.090	0.110	.103	.103	.103	.103	.103		
F	2.934	2.954	2945	2.945	2.945	2.945	2.945		
G	2.166	2.186	2.172	2.172	2.172	2.172	2.172		
H	3.890	3.910	3.902	3.902	3.902	3.902	3.902		
I	0.914	0.934	.930	.930	.930	.930	.930		
J	0.022	0.042	.032	.032	.032	.032	.032		
K	0.109	0.129	.117	.117	.117	.117	.117		
L									
HAAS Section				13	14	15	16		
AA	2.985	3.005		2.989	2.989	2.990	2.988		
AB	0.440	0.460		0.440	0.440	.440	.440		
AC	0.125	0.160		0.150	0.150	.140	.140		
AD	0.040	0.060		0.040	0.040	.040	.040		
AE	0.188	0.193		0.188	0.188	0.188	0.188		
AF	0.125	0.160		0.145	0.145	.145	.145		
AG	0.140	0.160		0.146	0.146	.145	.145		
AH	1.360	1.400		1.364	1.364	1.364	1.364		
AI	0.040	0.060		0.050	0.050	.050	.050		
AJ	1.190	1.230		1.209	1.213	1.213	1.213		
AK	0.010	0.020		0.015	0.015	.015	.015		
AL	0.053	0.073		0.063	0.063	0.063	.063		
AM	0.240	0.260		0.250	0.250	0.250	0.250		
AN	2.518	2.538		2.530	2.530	2.530	2.530		
AO	84.39	90.39		87.39	87.39	87.39	87.38		
AP	0.261	0.266		0.261	0.261	0.261	0.261		
AQ	0.053	0.073		0.063	0.063	0.063	0.063		
AR									
AS									
Accept/Reject									

2.504

Measured by:	
Date:	08/01/05

Audited by	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	07.05.08	Dimension AP revised	KJ/JLM	

DART AEROSPACE LTD	Work Order:	35579
Description: Ø2.750 Support	Part Number:	D2893-1
Inspection Dwg: D2893 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2893 Rev B / DSK078 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1/9	2/10	3/11	4/12	By	Date
Lathe Section									
A	2.707	2.712		2.710	2.710	2.710	2.710		
B	4.946	4.966		4.953	4.953	4.953	4.953		
C	3.064	3.084		3.075	3.075	3.075	3.075		
D	0.718	0.738		.722	.722	.722	.722		
E	0.090	0.110		.103	.103	.103	.103		
F	2.934	2.954		2.945	2.945	2.945	2.945		
G	2.166	2.186		2.177	2.177	2.177	2.177		
H	3.890	3.910		3.902	3.902	3.902	3.902		
I	0.914	0.934		.930	.930	.930	.930		
J	0.022	0.042		.032	.032	.032	.032		
K	0.109	0.129		.116	.116	.116	.116		
L									
HAAS Section				9	10	11	12		
AA	2.985	3.005		2.993	2.991	2.990	2991		
AB	0.440	0.460		.450	.450	.450	.450		
AC	0.125	0.160		.150	.151	.147	.148		
AD	0.040	0.060		.045	.043	.0455	.046		
AE	0.188	0.193		.188	.188	.188	.188		
AF	0.125	0.160		.144	.145	.147	.147		
AG	0.140	0.160		.144	.144	.145	.144		
AH	1.360	1.400		1.371	1.369	1.369	1.370		
AI	0.040	0.060		.051	.049	.050	.051		
AJ	1.190	1.230		1.216	1.214	1.215	1.216		
AK	0.010	0.020		.015	.015	.015	.015		
AL	0.053	0.073		.063	.063	.063	.063		
AM	0.240	0.260		.250	.250	.250	.250		
AN	2.518	2.538		2.530	2.530	2.532	2.530		
AO	84.39	90.39		87.39	87.39	87.39	87.39		
AP	0.261	0.266		.260	.260	.260	.260		
AQ	0.053	0.073		.063	.063	.063	.063		
AR									
AS									
Accept/Reject									

Measured by:		Audited by	
Date:	08/01/03	Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	07.05.08	Dimension AP revised	KJ/JLM	

DART AEROSPACE LTD	Work Order:	35579
Description: Ø2.750 Support	Part Number:	D2893-1
Inspection Dwg: D2893 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2893 Rev B / DSK078 Rev A and record below:

				Recorded Actual Dimensions					
Dim	**Min**	**Max**	**Go/No Go Gauge**	**1**	**2**	**3**	**4**	**By**	**Date**
Lathe Section									
A	2.707	2.712		2.710	2.7115	2.710	2.710		
B	4.946	4.966		4.960	4.966	4.956	4.956		
C	3.064	3.084		3.075	3.075	3.075	3.075		
D	0.718	0.738		.722	.727	.727	.722		
E	0.090	0.110		.103	.103	.103	.103		
F	2.934	2.954		2.945	2.945	2.945	2.945		
G	2.166	2.186		2.172	2.172	2.172	2.172		
H	3.890	3.910		3.902	3.902	3.902	3.902		
I	0.914	0.934		.930	.930	.930	.930		
J	0.022	0.042		.032	.032	.032	.032		07.12.11
K	0.109	0.129		.116	.116	.116	.116		
L									
HAAS Section				1	2	3	4		
AA	2.985	3.005		2.990	2.988	2.990	2.989		
AB	0.440	0.460		.450	.450	.450	.450		
AC	0.125	0.160		.140	.154	.142	.144		
AD	0.040	0.060		.044	.044	.043	.044		
AE	0.188	0.193		.188	.188	.188	.188		
AF	0.125	0.160		.138	.137	.139	.138		
AG	0.140	0.160		.151	.152	.150	.151		
AH	1.360	1.400		1.363	1.369	1.371	1.371		
AI	0.040	0.060		.054	.050	.051	.051		
AJ	1.190	1.230		1.212	1.215	1.217	1.218		
AK	0.010	0.020		.015	.015	.015	.015		
AL	0.053	0.073		.063	.063	.063	.063		
AM	0.240	0.260		.250	.250	.250	.250		
AN	2.518	2.538		2.530	2.530	2.530	2.530		
AO	84.39	90.39		81.39	81.39	81.39	81.39		
AP	0.261	0.266		.261	.261	.261	.261		
AQ	0.053	0.073		.063	.063	.063	.063		
AR									
AS									
Accept/Reject									

Measured by:		Audited by	
Date:	07.12.14	Date:	14.12.13

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	07.05.08	Dimension AP revised	KJ/JLM	

DART AEROSPACE LTD	Work Order:	35579
Description: Ø2.750 Support	Part Number:	D2893-1
Inspection Dwg: D2893 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2893 Rev B / DSK078 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	5 1	6 2	7 3	8 4	By	Date
Lathe Section									
A	2.707	2.712	2.711	2.711	2.709	2.708	2.710		
B	4.946	4.966	4.957	4.957	4.956	4.956	4.954		
C	3.064	3.084	3.076	3.076	3.076	3.076	3.075		
D	0.718	0.738	.722	.722	.722	.722	.722		
E	0.090	0.110	.103	.103	.103	.103	.103		
F	2.934	2.954	2.945	2.945	2.945	2.945	2.945		
G	2.166	2.186	2.172	2.172	2.172	2.172	2.172		
H	3.890	3.910	3.903	3.903	3.901	3.901	3.901		
I	0.914	0.934	.930	.930	.930	.930	.930		
J	0.022	0.042	.037	.037	.037	.037	.037		
K	0.109	0.129	.116	.116	.116	.116	.116		
L									
HAAS Section 5 6 7 8									
AA	2.985	3.005		2.989	2.991	2.990	2.990		
AB	0.440	0.460		.450	.450	.450	.450		
AC	0.125	0.160		.151	.154	.153	.153		
AD	0.040	0.060		.057	.047	.057	.050		
AE	0.188	0.193		.188	.188	.188	.188		
AF	0.125	0.160		.140	.141	.140	.141		
AG	0.140	0.160		.146	.145	.146	.146		
AH	1.360	1.400		1.364	1.364	1.364	1.364		
AI	0.040	0.060		.057	.051	.057	.052		
AJ	1.190	1.230		1.216	1.217	1.218	1.216		
AK	0.010	0.020		.015	.015	.015	.015		
AL	0.053	0.073		.063	.063	.063	.063		
AM	0.240	0.260		.250	.250	.250	.250		
AN	2.518	2.538		2.530	2.531	2.530	2.530		
AO	84.39	90.39		87.39	87.37	87.39	87.39		
AP	0.261	0.266		.260	.260	.260	.260		
AQ	0.053	0.073		.063	.063	.063	.063		
AR									
AS									
Accept/Reject									

2.50 41

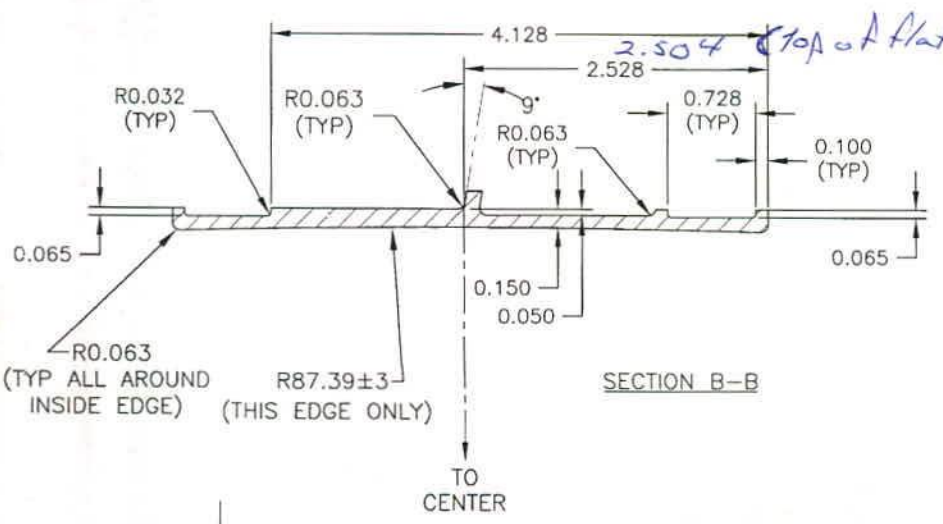
Measured by:	SD
Date:	07.12.30

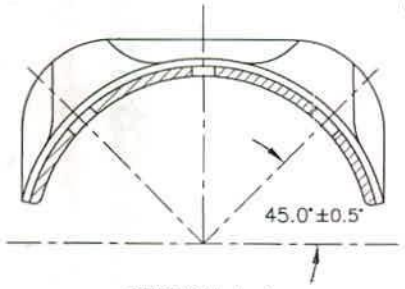
Audited by	
Date:	

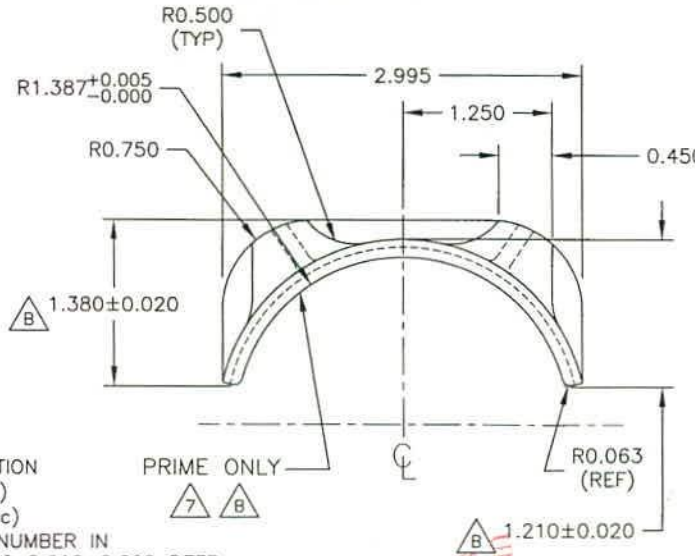
Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	07.05.08	Dimension AP revised	KJ/JLM	

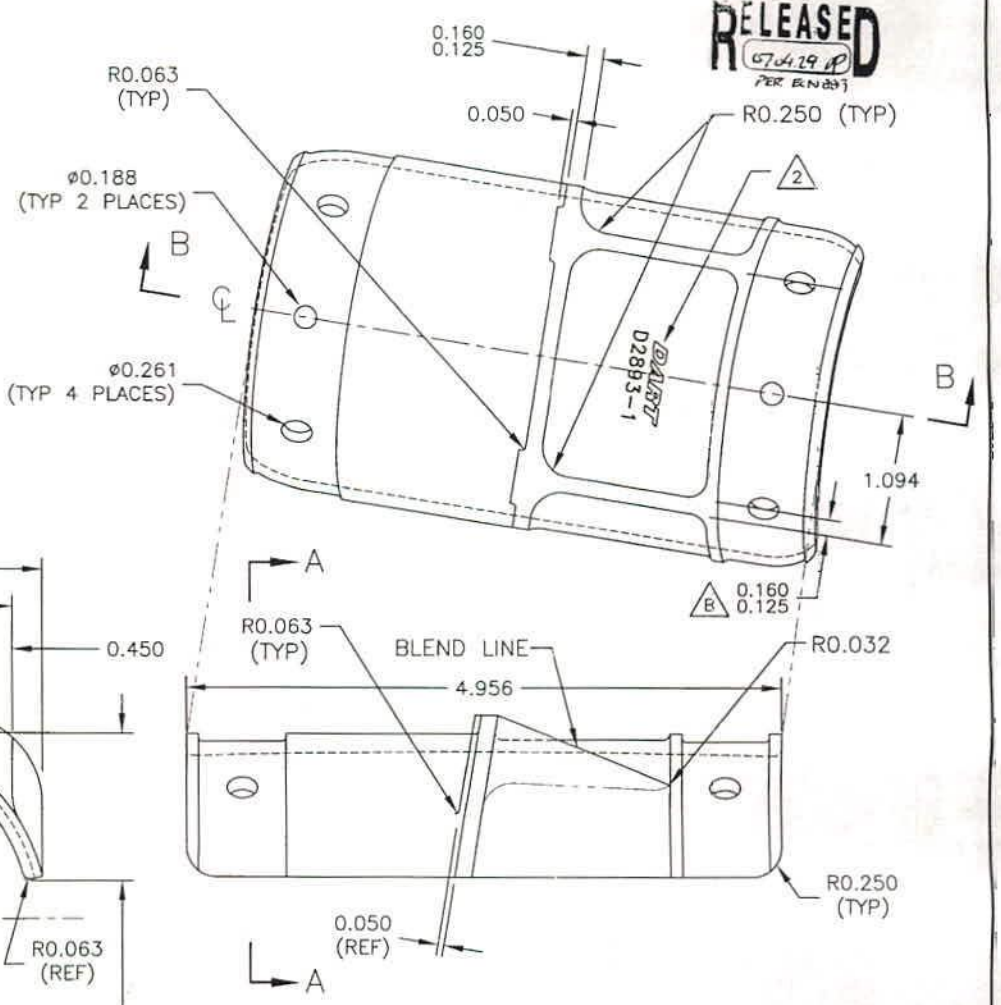
N1496

T3









RELEASED 07.04.19 PER ECN 837

D2893–1

1) MATERIAL: 17–4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRc)
2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010–0.020 DEEP
3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
4) PART IS SYMMETRIC ABOUT CENTERLINE
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
6) ALL DIMENSIONS ARE IN INCHES
7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3
PRIME INSIDE SURFACE AS SHOWN PER DART QSI 005 4.2

REV	DATE	DESCRIPTION
B	07.03.16	UPDATE DIMS AS MFG., PRIME INSIDE
A	01.01.10	NEW ISSUE

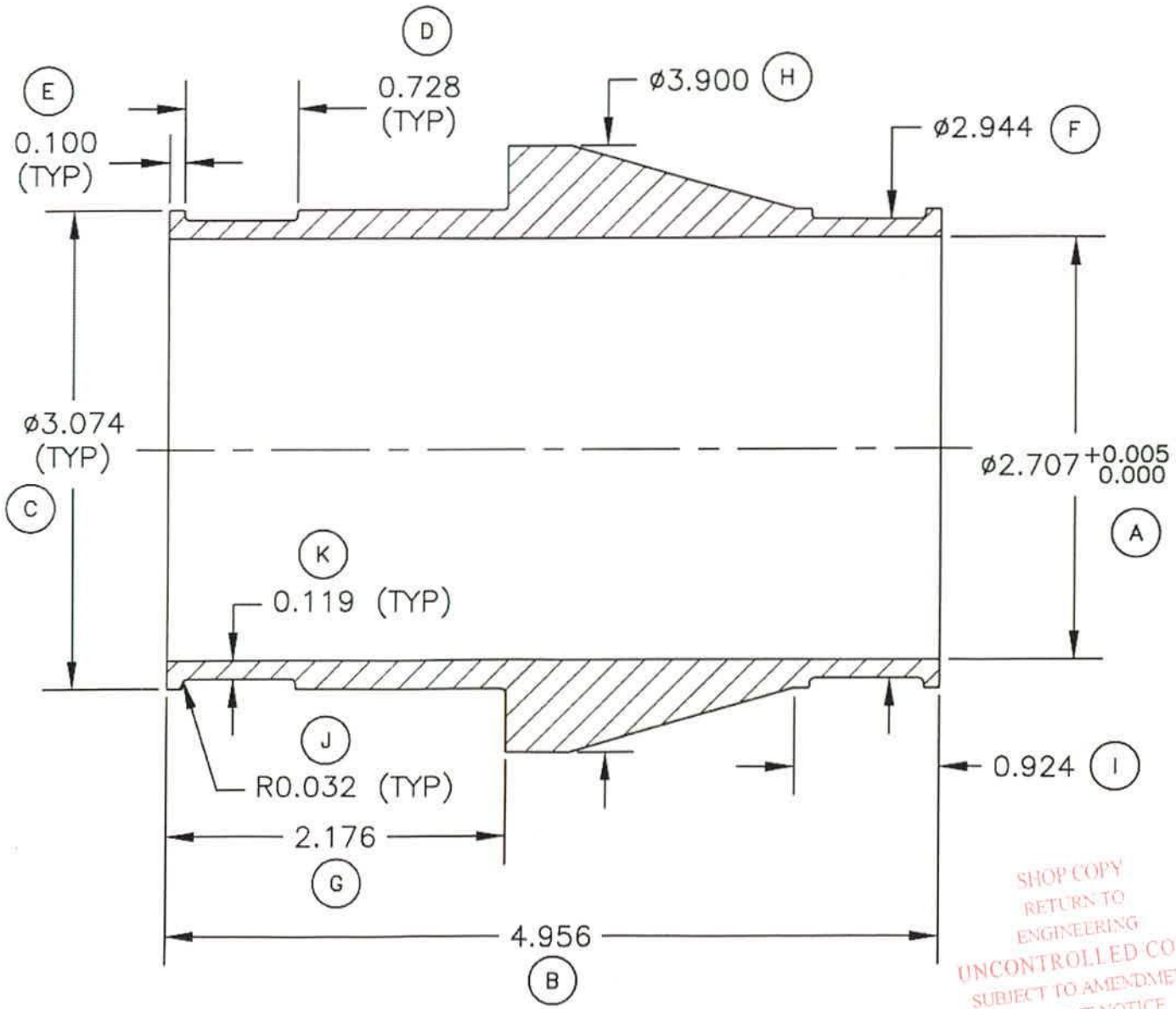
DESIGN	GP	DRAWN BY	PH
CHECKED		APPROVED	
DATE	07.03.16		

DART AEROSPACE LTD.
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.	D2893
REV.	B
SHEET	1 OF 1
TITLE	ø2.750 SUPPORT
SCALE	1:1

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSK 078	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2893-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED 03.07.01



D2893-1 TURNING DETAIL

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35579

CERTIFICATE OF TESTS **ABNAHMEPRUEFZEUGNIS** **CERTIFICAT DE CONTROLE**

CERT SERIAL# 000614965

TALLEY METALS
A Carpenter Company

Talley Metals Technology, Inc.
205 Talley Metals Lane
McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

11/05/07

CUSTOMER / BESTELLER / CLIENT

A.M. CASTLE & CO

3400 N WOLF RD
FRANKLIN PARK IL 60131

SELLER / VERKÄUFER / VENDEUR

HVL

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
10-33922-01	W74080	11/05/07	3995.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE : G13688

PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH
PART NUMBER: IAC 14996

SPECIFICATION: CASTLE 3174-03 REV 18 (07/15/05)
AMS 2303 REV E (10/ /01)
AMS 5643 REV Q (01/ /03) (UNS S17400) (AISI 630)
ASTM-A564-04
ASME-SA564 2004 EDITION

7/12/06

SIZE 4.000000 IN.(101.60 MM) RD BAR

PRIMARY HEAT CHEMISTRY(WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM)	MN(XRF)	SI(XRF)	P (XRF)	S (COM)	CR(XRF)
0.03	0.85	0.36	0.026	0.026	15.27

NI(XRF)	MO(XRF)	CU(XRF)	N (FUS)	CB(XRF)	TA(XRF)
4.28	0.42	3.70	0.029	0.23	LT .01

CB+TA
0.24

THIS HEAT MELTED BY THE ARC/AOD PROCESSES
NO WELD REPAIR.
MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE CONTAMINATION.

DISCS MACROETCHED AND APPROVED

HARDNESS AS SHIPPED, HBW - 351 (MIDRADIUS)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0

MICROSTRUCTURE - FERRITE 1.07%

SOLUTION ANNEALED - 1900 F, 1 HOUR - RAPID COOL

CASTLE METALS CORP
DATE RCVD 11/9/07
IAC
APPROVED BY

CONTINUED ON NEXT PAGE

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10-33922-01	W74080	11/05/07	3995.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE : G13688

CAPABILITY

900 F(482 C), 01 HR AIR COOL

YIELD STRENGTH, (0.20 %) KSI(MPA)	190.0(1310)
TENSILE STRENGTH, KSI(MPA)	211.0(1455)
ELONGATION IN 2.00", %	14.0
REDUCTION OF AREA, %	40.0
HARDNESS , HBW -	416.0

(CONVERTED FROM TENSILE STRENGTH)

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL SUPPLIED COMPLIES WITH THE REQUIREMENTS OF DFARS 252.225.7014 (JUNE 2005) ALT.1 AND SUBSECTION 225.872.1.
WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1B OF EN 10204(DIN50049)

STEPHANIE E. MCCULLUM
QUALITY ASSURANCE ENGINEER
CARPENTER TECHNOLOGY CORPORATION

Stephanie McCullum